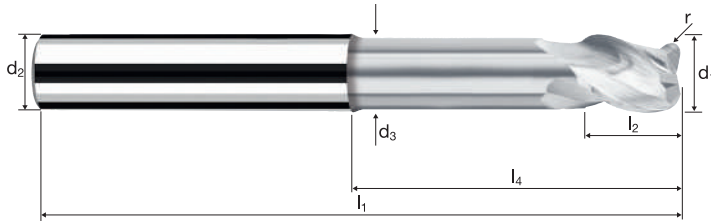
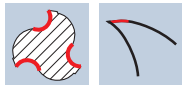
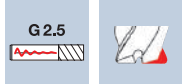


Corner radius end mills AX (AX-RV3)

Smooth-edged, version 4xd with neck



HM
MG10 λ 40°
 γ 20°



			Al Aluminium > 99%	Al Aluminium Alloy	Al Aluminium Cast		Cu Copper	Plastic Thermoplast	
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										CELERO	
Example: Order-N°.										15584	C15584
										CELERO	
										15584	C15584
Ø Code	d ₁ e8	d ₂ h6	d ₃	l ₁	l ₂	l ₃	l ₄	r 0/+0.03	z		
302	6.00	6.00	5.50	60	7.00	22.15	24.00	1.000	3	●	●
391	8.00	8.00	7.40	68	9.00	29.63	32.00	1.000	3	●	●
450	10.00	10.00	9.20	84	11.00	36.99	40.00	1.000	3	●	●
501	12.00	12.00	11.00	97	13.00	44.29	48.00	1.000	3	●	●
608	16.00	16.00	15.00	115	18.00	59.73	64.00	1.000	3	●	●
680	20.00	20.00	19.00	130	22.00	75.23	80.00	1.000	3	●	●
770	25.00	25.00	24.00	157	27.00	94.68	100.00	1.000	3	●	●
307	6.00	6.00	5.50	60	7.00	22.15	24.00	2.500	3	●	●
397	8.00	8.00	7.40	68	9.00	29.63	32.00	2.500	3	●	●
457	10.00	10.00	9.20	84	11.00	36.99	40.00	2.500	3	●	●
506	12.00	12.00	11.00	97	13.00	44.29	48.00	2.500	3	●	●
612	16.00	16.00	15.00	115	18.00	59.73	64.00	2.500	3	●	●
684	20.00	20.00	19.00	130	22.00	75.23	80.00	2.500	3	●	●
774	25.00	25.00	24.00	157	27.00	94.68	100.00	2.500	3	●	●
459	10.00	10.00	9.20	84	11.00	36.99	40.00	4.000	3	●	●
508	12.00	12.00	11.00	97	13.00	44.29	48.00	4.000	3	●	●
614	16.00	16.00	15.00	115	18.00	59.73	64.00	4.000	3	●	●
686	20.00	20.00	19.00	130	22.00	75.23	80.00	4.000	3	●	●
776	25.00	25.00	24.00	157	27.00	94.68	100.00	4.000	3	●	●

Application	Material	d1 [mm]	z	f _z [mm]	a _p [mm]	a _e [mm]	n=10000 min ⁻¹ vf [mm/min]	n=15000 min ⁻¹ vf [mm/min]	n=20000 min ⁻¹ vf [mm/min]	n=30000 min ⁻¹ vf [mm/min]
 (1)	Wrought aluminium Construction aluminium 	6.00	3	0.060	3.500	6.000	1800	2700	3600	5400
		8.00	3	0.075	4.500	8.000	2250	3375	4500	6750
		10.00	3	0.095	5.000	10.000	2850	4275	5700	8550
		12.00	3	0.115	5.500	12.000	3450	5175	6900	10350
		16.00	3	0.125	6.000	16.000	3750	5625	7500	11250
		20.00	3	0.130	6.500	20.000	3900	5850	7800	11700
		25.00	3	0.140	6.500	25.000	4200	6300	8400	12600
 (2)	Wrought aluminium Construction aluminium 	6.00	3	0.060	3.500	3.600	1800	2700	3600	5400
		8.00	3	0.075	4.500	4.800	2250	3375	4500	6750
		10.00	3	0.095	5.000	6.000	2850	4275	5700	8550
		12.00	3	0.115	5.500	7.200	3450	5175	6900	10350
		16.00	3	0.125	6.000	9.600	3750	5625	7500	11250
		20.00	3	0.130	6.500	12.000	3900	5850	7800	11700
		25.00	3	0.140	6.500	15.000	4200	6300	8400	12600
 (3)	Wrought aluminium Construction aluminium 	6.00	3	0.060	5.300	3.600	1800	2700	3600	5400
		8.00	3	0.075	6.800	4.800	2250	3375	4500	6750
		10.00	3	0.095	7.500	6.000	2850	4275	5700	8550
		12.00	3	0.115	8.300	7.200	3450	5175	6900	10350
		16.00	3	0.125	9.000	9.600	3750	5625	7500	11250
		20.00	3	0.130	9.800	12.000	3900	5850	7800	11700
		25.00	3	0.140	9.800	15.000	4200	6300	8400	12600
 F	Wrought aluminium Construction aluminium 	6.00	3	0.020	5.300	0.200	600	900	1200	1800
		8.00	3	0.025	6.800	0.250	750	1125	1500	2250
		10.00	3	0.030	7.500	0.300	900	1350	1800	2700
		12.00	3	0.035	8.300	0.350	1050	1575	2100	3150
		16.00	3	0.040	9.000	0.500	1200	1800	2400	3600
		20.00	3	0.040	9.800	0.600	1200	1800	2400	3600
		25.00	3	0.040	9.800	0.750	1200	1800	2400	3600
 (4)	Wrought aluminium Construction aluminium 	6.00	3	0.130	0.350	0.350	3900	5850	7800	11700
		8.00	3	0.165	0.400	0.400	4950	7425	9900	14850
		10.00	3	0.210	0.450	0.450	6300	9450	12600	18900
		12.00	3	0.255	0.500	0.500	7650	11475	15300	22950
		16.00	3	0.275	0.600	0.600	8250	12375	16500	24750
		20.00	3	0.285	0.750	0.750	8550	12825	17100	25650
		25.00	3	0.310	0.800	0.800	9300	13950	18600	27900